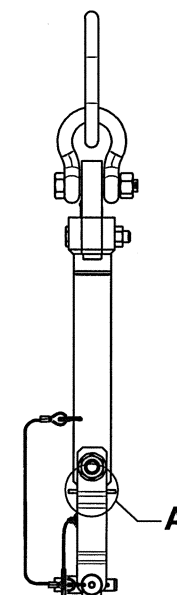
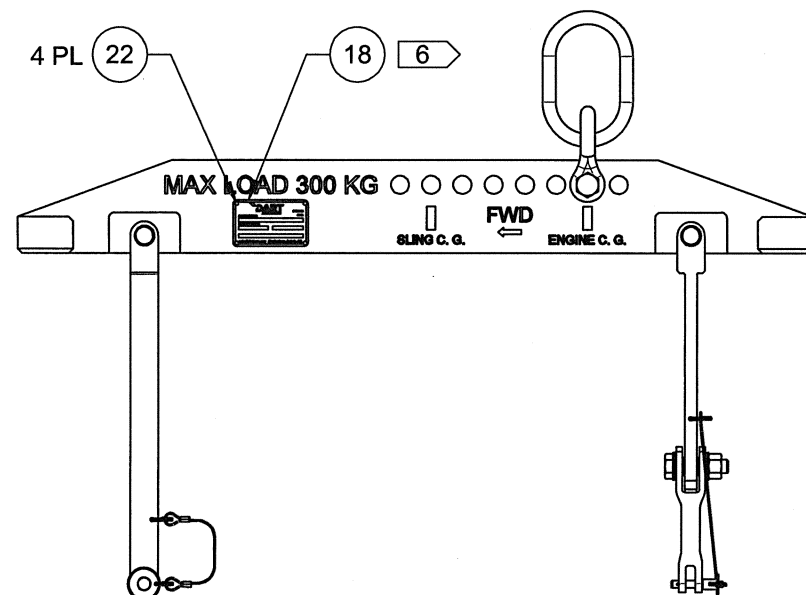
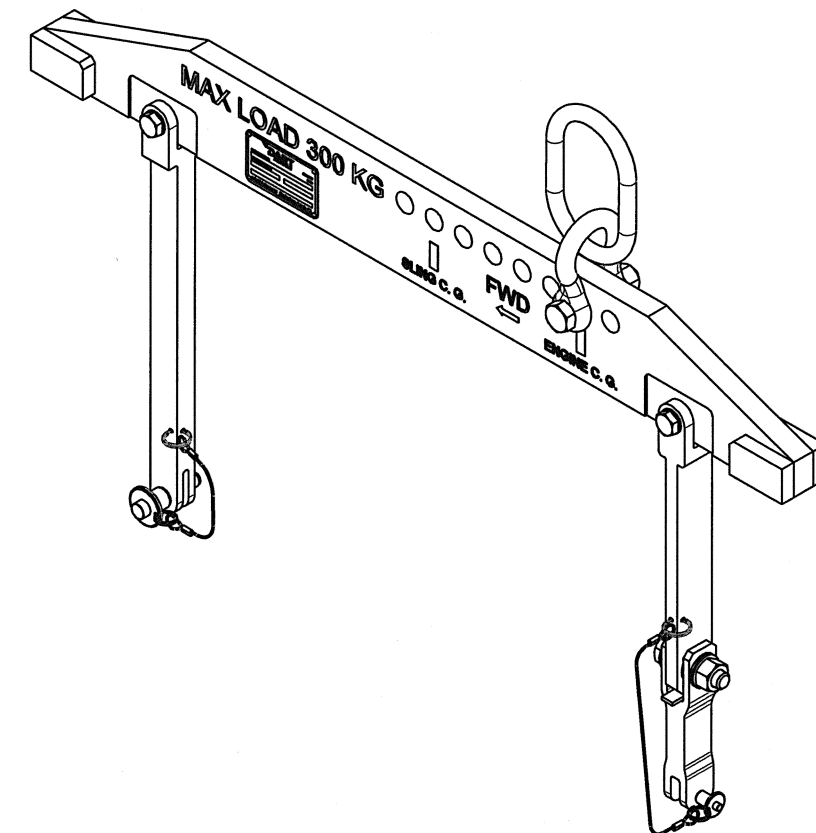


8		7		6		5		4	
ITEM #	QTY	PART #	PART TITLE						
-1	1	RBW7100G00132-8G-1	BASE PLATE WELDMENT						
-5	1	RBW7100G00132-8G-5	LEFT HAND CLEVIS						
-6	1	RBW7100G00132-8G-6	RIGHT HAND CLEVIS ASSEMBLY #1						
-8	1	RBW7100G00132-8G-8	RIGHT HAND CLEVIS ASSEMBLY #2						
-17	1	RBW7100G00132-8G-17	CUSHION						
18	1	RB41011	DART PLACARD						
19	1	McMaster#3119T3 OR EQUIV.	GRADE 100 STEEL OBLONG LINK 4-23/32" LG. X 2-3/4" WD. X 9/16" THK. X 6100 LBS. CAPACITY						
20	4	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.						
21	1	McMaster#8966T52 OR EQUIV.	GALVANIZED STEEL SHACKLE 3/4" PIN DIA. X 10,000 LBS. CAPACITY						
22	4	McMaster#90081A077 OR EQUIV.	ZINC PLATED STEEL SCREW NAIL #2 SIZE X 1/4" LG.						
23	2	McMaster#90905A654 OR EQUIV.	316 SS SPLIT RING 13/16" ID. X 15/16" OD. X 1/8" THK.						
24	1	McMaster#90985A211 OR EQUIV.	17-4 PH SS KNOB-GRIP BUSH-BUTTON QUICK-RELEASE PIN 5/16" DIA. X 1" USABLE LG.						
25	1	McMaster#90985A410 OR EQUIV.	17-4 PH SS KNOB-GRIP PUSH-BUTTON QUICK-RELEASE PIN 1/2" DIA. X 1" USABLE LG.						
26	2	McMaster#94895A825 OR EQUIV.	YELLOW ZINC PLATED GRADE 8 STEEL HEX NUT 1/2"-20 X 7/16" HT.						
27	1	McMaster#94895A835 OR EQUIV.	YELLOW ZINC PLATED GRADE 8 STEEL HEX NUT 5/8"-18 X 35/64" HT.						
28	A/R	CARRLANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.						
29	2	AN8-23A	BOLT						
30	1	AN10-22A	BOLT						
31	4	NAS1149F0863P	WASHER						
32	2	NAS1149F1032P	WASHER						



RBW7100G00132-8G SLING ENGINE LIFTING ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N, S/N, AND "SWL: 300 KG (660 LBS)" ON THE DART PLACARD WHERE INDICATED
- 7) ASSEMBLE AS SHOWN
- 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 29 THEN ASSEMBLE WITH ITEM 26 AND REMOVE EXCESS
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 30 THEN ASSEMBLE WITH ITEM 27 AND REMOVE EXCESS
- 10) TORQUE ITEM 26 TO 24-34 FT-LBS (290-410 IN-LBS)
- 11) TORQUE ITEM 27 TO 50-65 FT-LBS (600-780 IN-LBS)
- 12) ASSEMBLED LANYARD LENGTH MUST BE 11" +/- 1", LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEM 24
- 13) ASSEMBLED LANYARD LENGTH MUST BE 7" +/- 1", LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEM 25

A	NEW ISSUE	19-710	KPT
REV.	DESCRIPTION		ECN #
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # REV. A RBW7100G00132-8G SHEET 1 OF 20	
DRAWN	KPT		
CHECKED	MBB		
MFG. APPR.	DP		
APPROVED	<i>[Signature]</i>	TITLE SLING ENGINE LIFTING ASSEMBLY	SCALE NTS
DATE 4/30/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	

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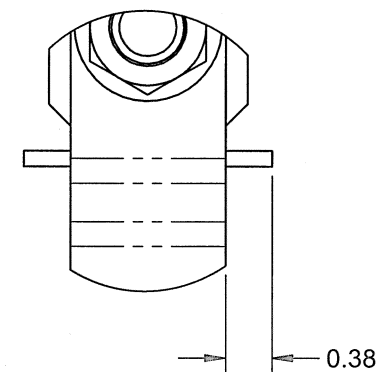
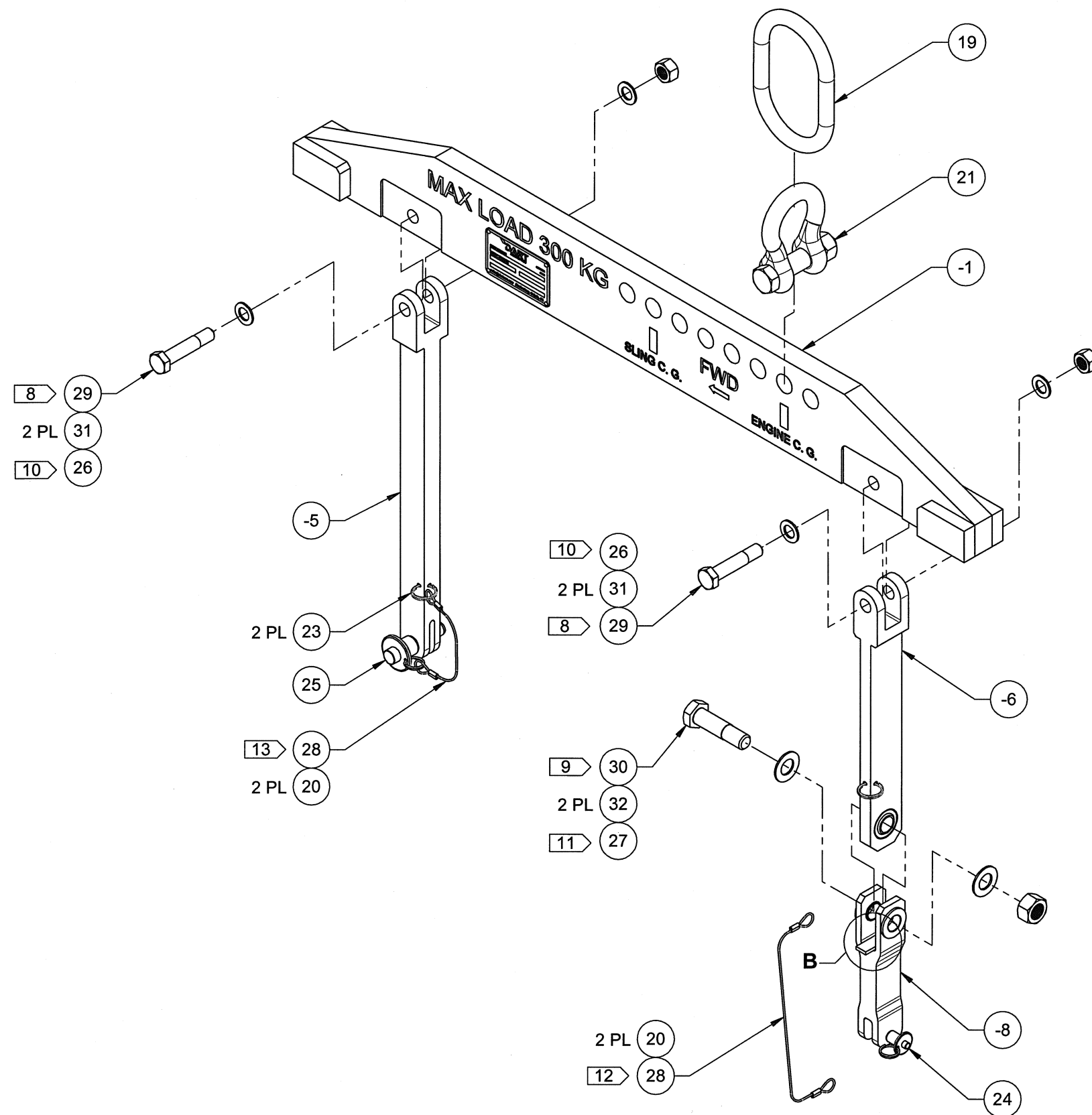
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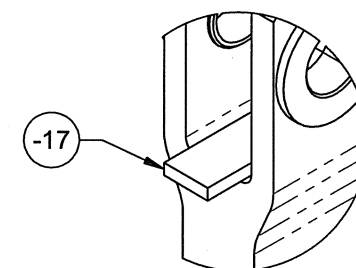
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DETAIL A

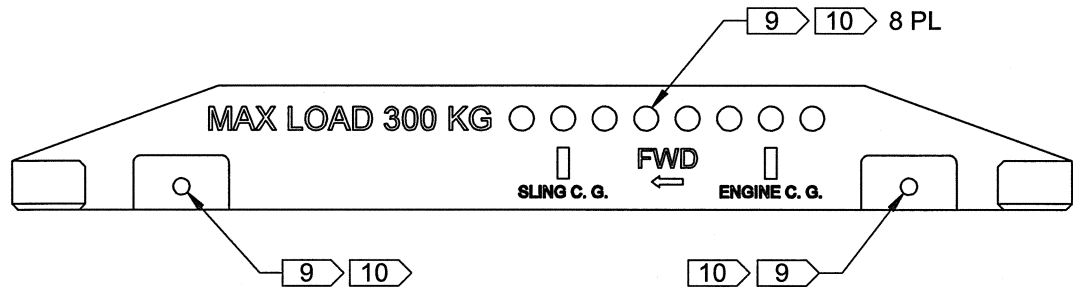
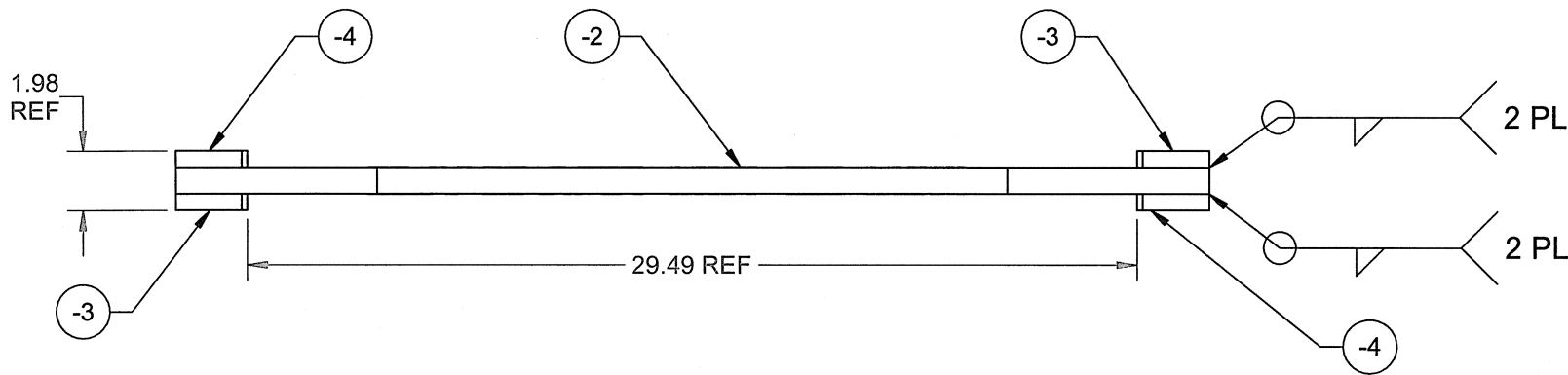


DETAIL B

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 2 OF 20
APPROVED		TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS 
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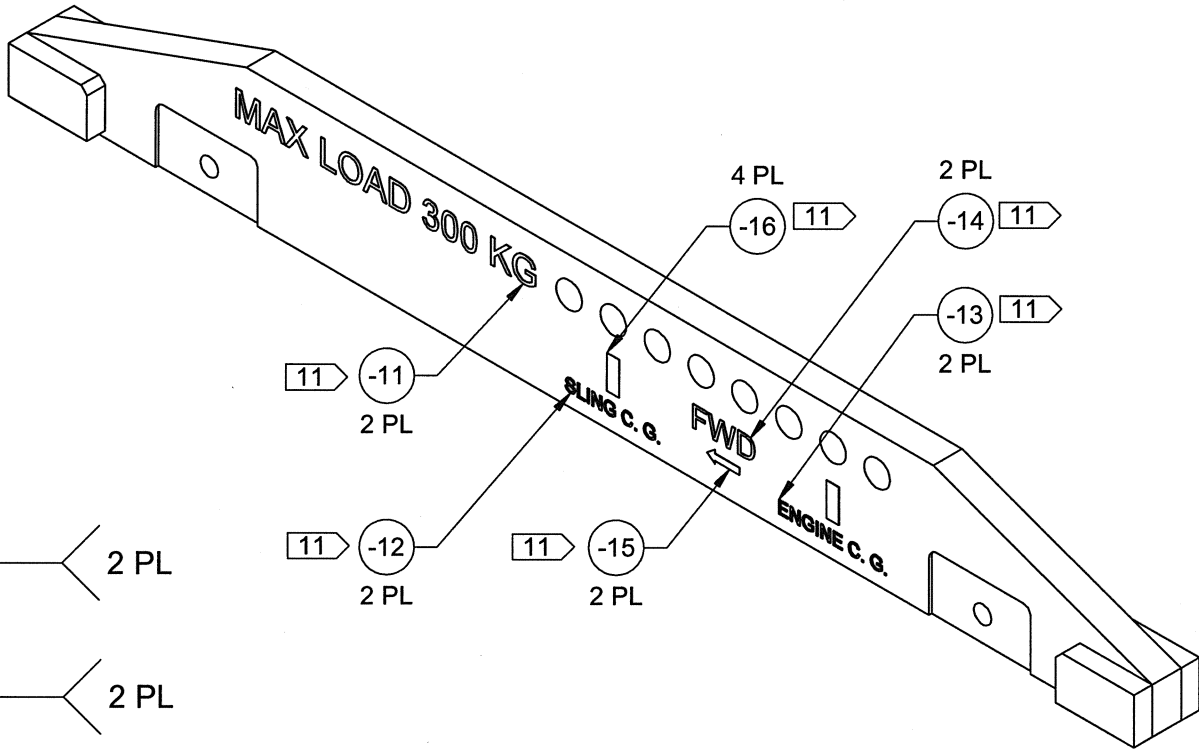
8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW7100G00132-8G-2	BASE PLATE
-3	2	RBW7100G00132-8G-3	CORNER BLOCK #1
-4	2	RBW7100G00132-8G-4	CORNER BLOCK #2
-11	2	RBW7100G00132-8G-11	MAX LOAD STICKER
-12	2	RBW7100G00132-8G-12	SLING C.G. STICKER
-13	2	RBW7100G00132-8G-13	ENGINE C.G. STICKER
-14	2	RBW7100G00132-8G-14	FWD STICKER
-15	2	RBW7100G00132-8G-15	ARROW STICKER
-16	4	RBW7100G00132-8G-16	POINTER STICKER



RBW7100G00132-8G-1 BASE PLATE WELDMENT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: POWDERCOAT YELLOW QSI 005 OR MIL-PRF-24712
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL WELD SPATTERS
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) MASK ALL HOLES AS SHOWN PRIOR TO POWDERCOAT
 - 10) APPLY RUST INHIBITOR LPS 3 ON ALL BARE SURFACES AFTER POWDERCOAT
 - 11) INSTALL ITEMS -11, -12, -13, -14, -15, AND -16 APPROXIMATELY AS SHOWN AFTER POWDERCOAT



DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DR	RBW7100G00132-8G	SHEET 3 OF 20
APPROVED	WTP	TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS
DATE	4/30/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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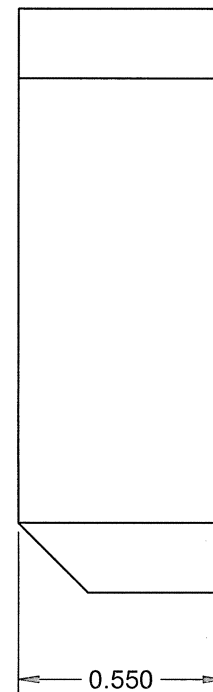
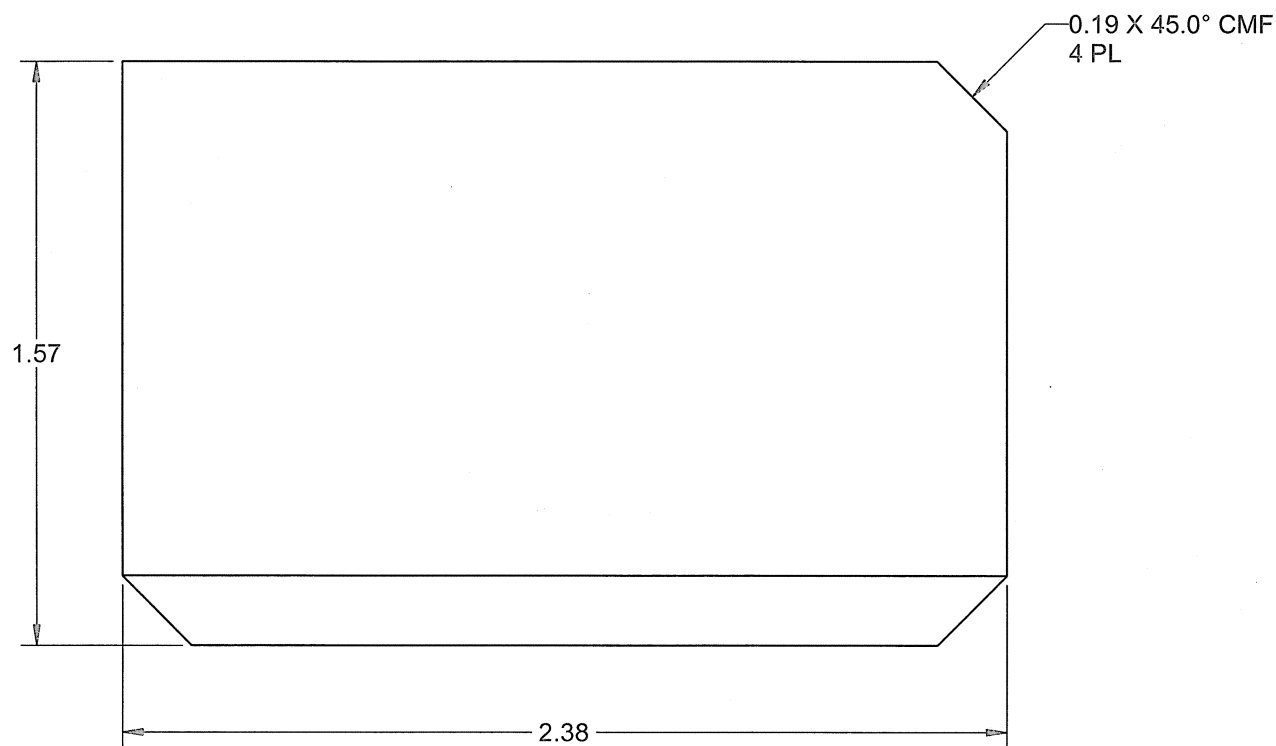
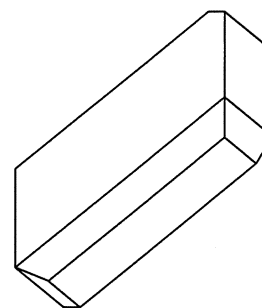
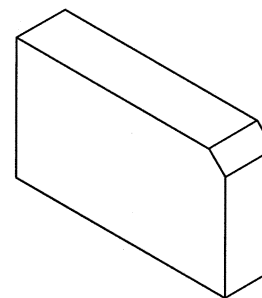
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RBW7100G00132-8G-3 CORNER BLOCK #1

NOTES:

1) MATERIAL: 4140 (28-32 RC)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°


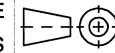
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 5 OF 20
APPROVED		TITLE	SCALE
DATE	4/30/2019	SLING ENGINE LIFTING ASSEMBLY	NTS 
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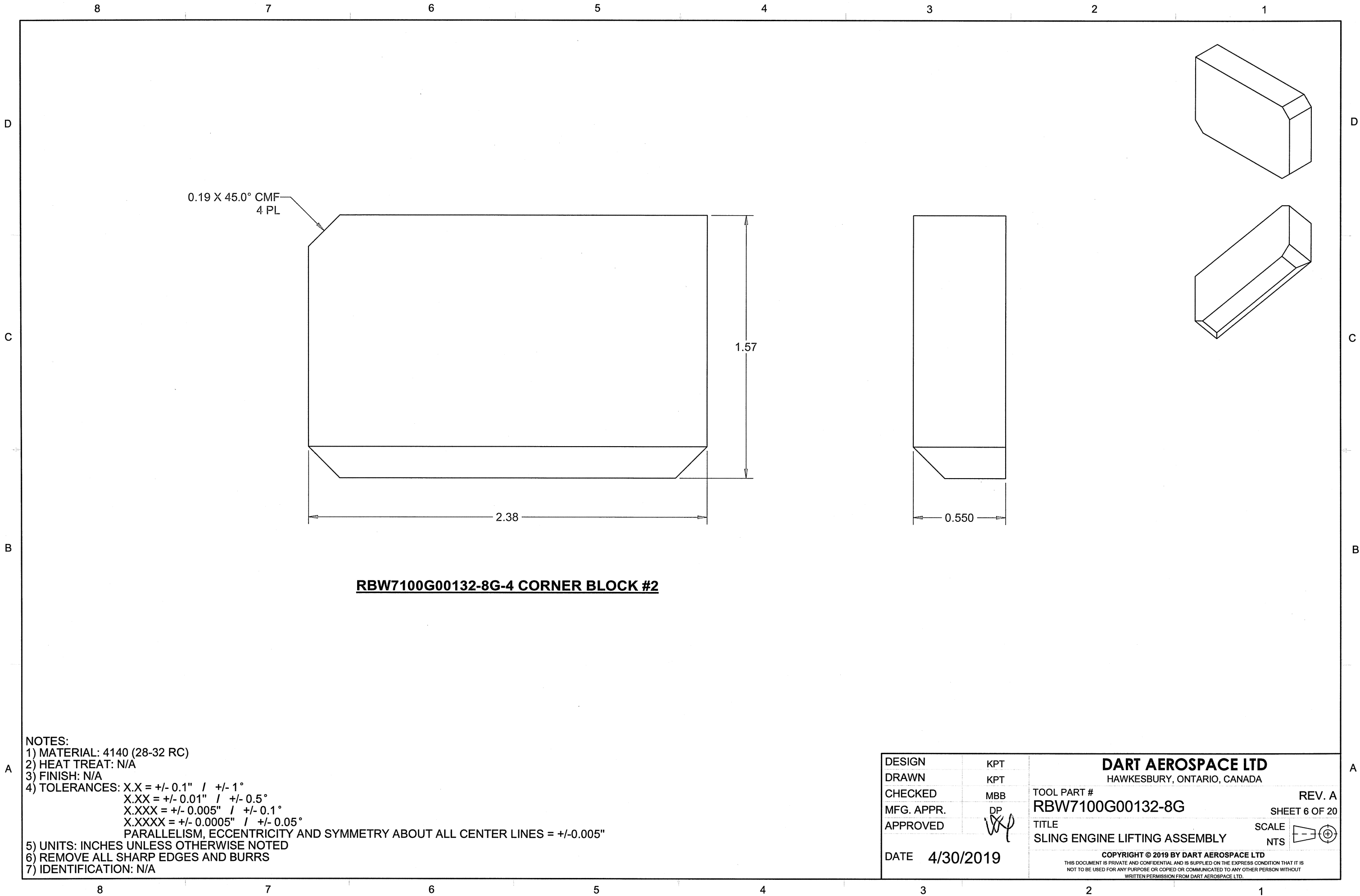
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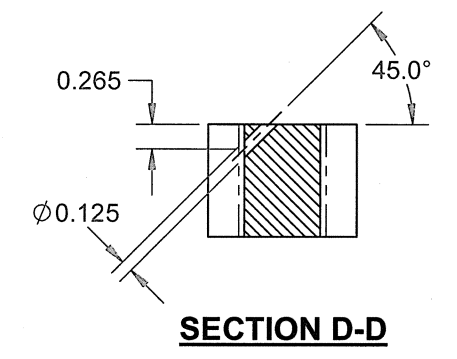
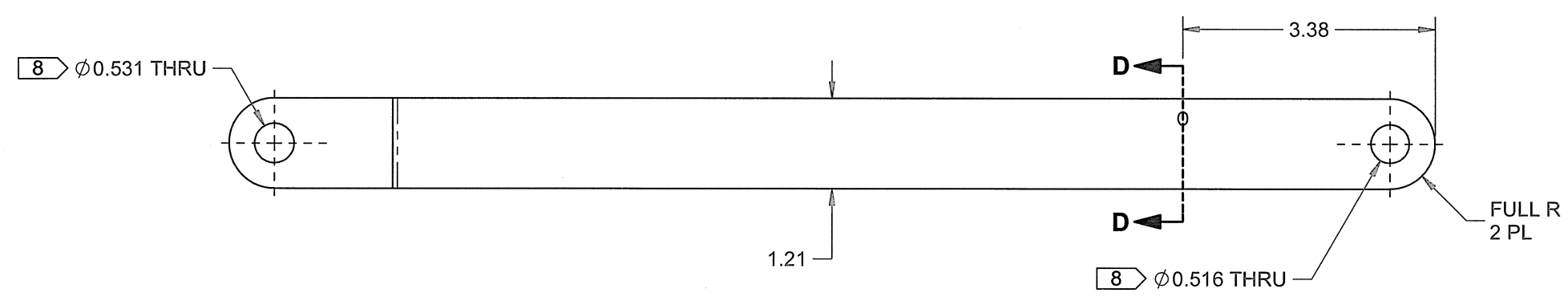
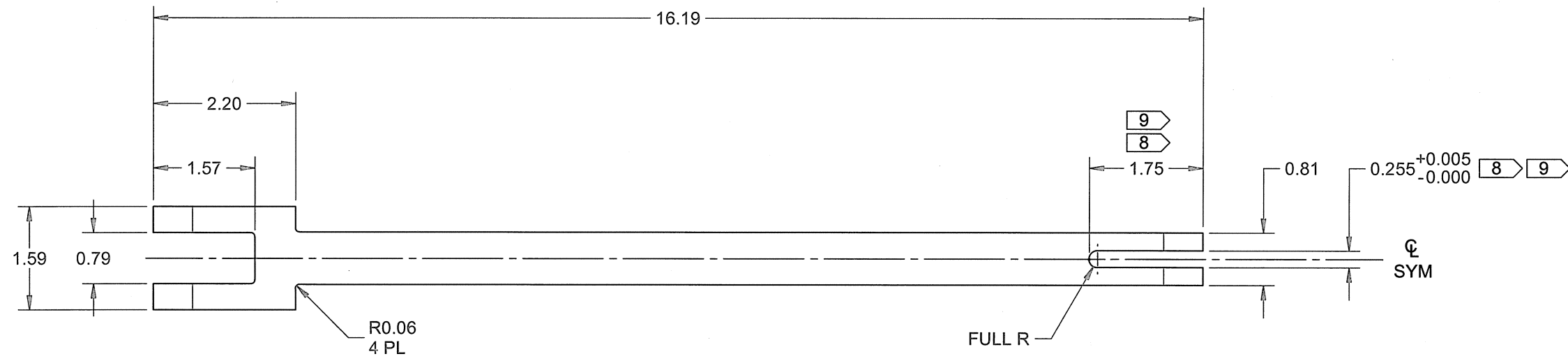
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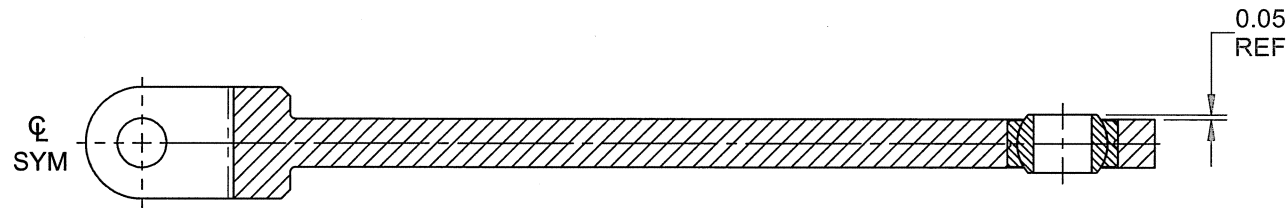


RBW7100G00132-8G-5 LEFT HAND CLEVIS

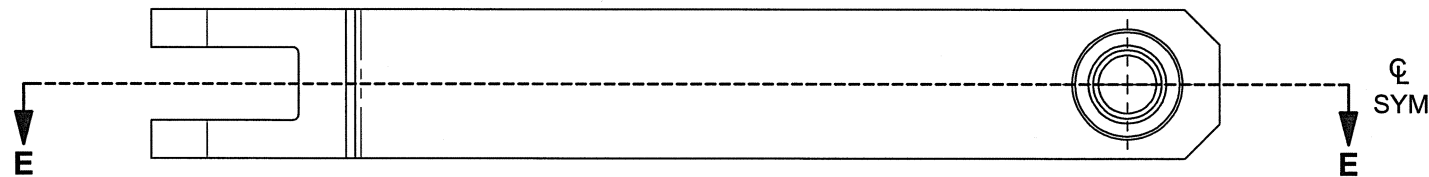
- NOTES:
- 1) MATERIAL: 4140 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: POWDERCOAT YELLOW QSI 005 OR MIL-PRF-24712
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A
 - 8) MASK ALL HOLES AND SURFACES AS SHOWN PRIOR TO POWDERCOAT
 - 9) APPLY RUST INHIBITOR LPS 3 ON ALL BARE SURFACES AFTER POWDERCOAT

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 7 OF 20
APPROVED	<i>W</i>	TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS
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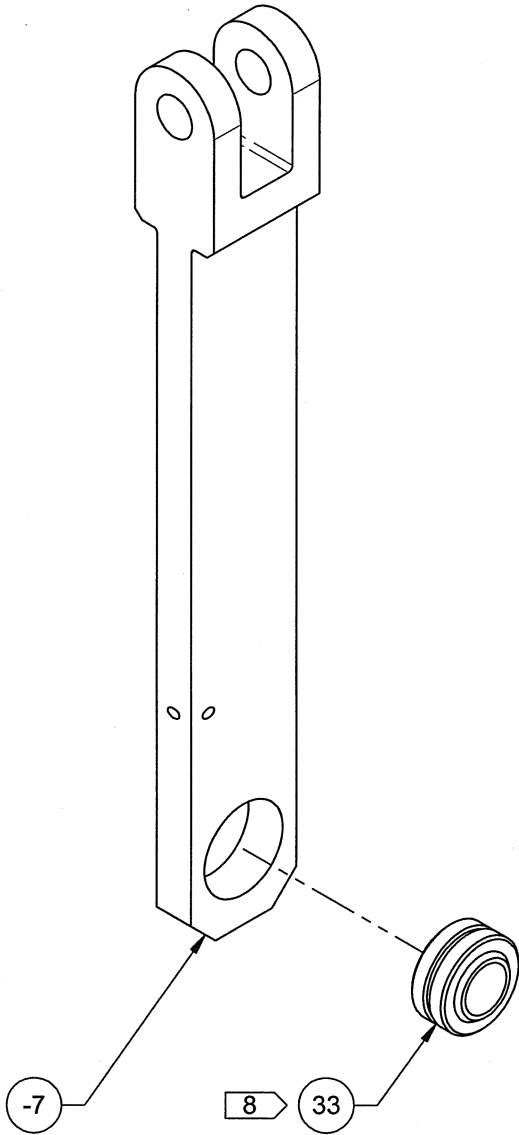
ITEM #	QTY	PART #	PART TITLE
-7	1	RBW7100G00132-8G-7	RIGHT HAND CLEVIS #1
33	1	McMaster#63195K750 OR EQUIV.	CHROME PLATED BEARING STEEL SWIVEL JOINT 5/8" ID. X 1-3/16" OD. X 5/8" OAL. THK.



SECTION E-E



RBW7100G00132-8G-6 RIGHT HAND CLEVIS ASSEMBLY #1



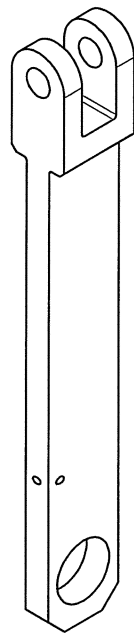
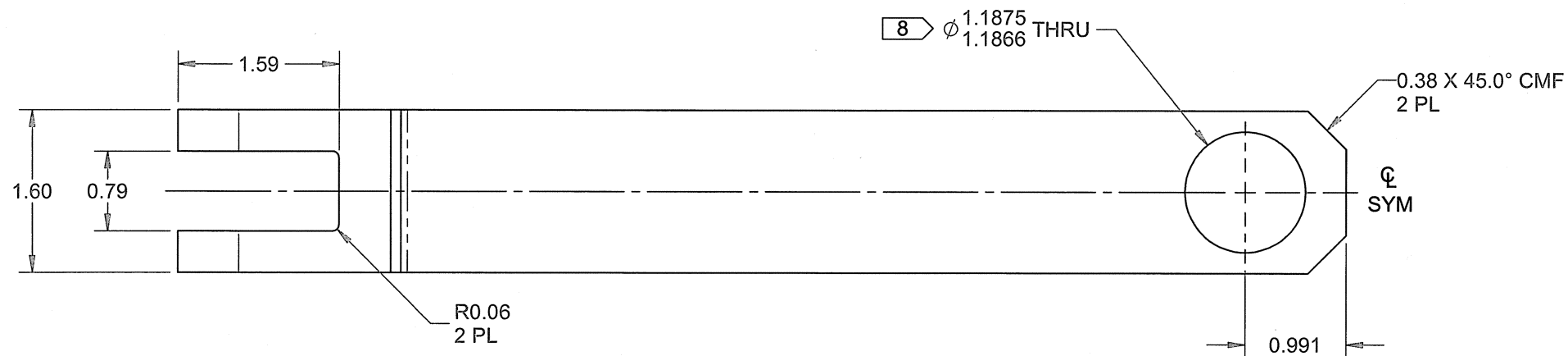
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM 33 WITH ITEM -7, AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 8 OF 20
APPROVED	VHP	TITLE	SCALE
DATE 4/30/2019		SLING ENGINE LIFTING ASSEMBLY	NTS
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8 7 6 5 4 3 2 1

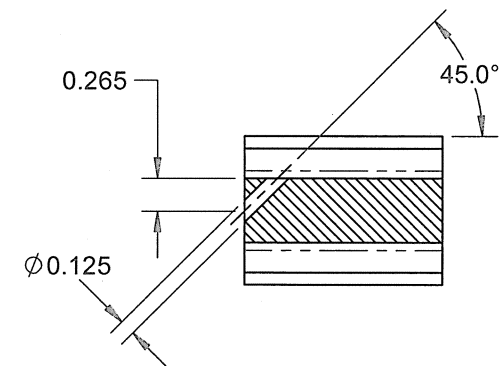
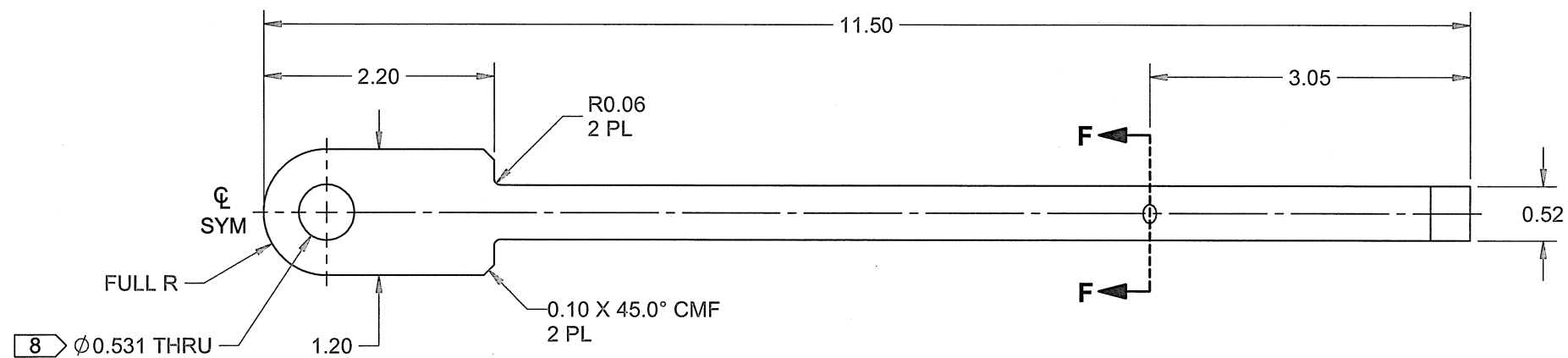
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SECTION F-F

RBW7100G00132-8G-7 RIGHT HAND CLEVIS #1

NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: POWDERCOAT YELLOW QSI 005 OR MIL-PRF-24712
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) MASK ALL HOLES AS SHOWN PRIOR TO POWDERCOAT
- 9) APPLY RUST INHIBITOR LPS 3 ON ALL BARE SURFACES AFTER POWDERCOAT

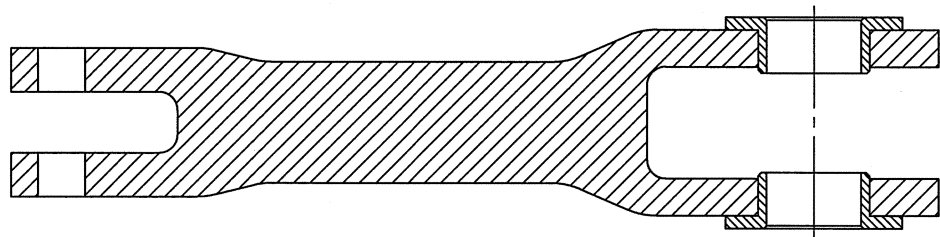
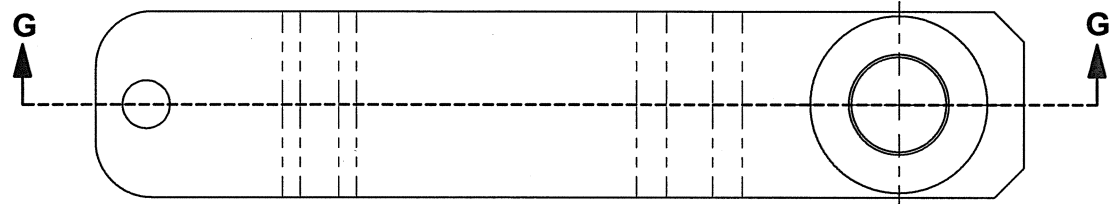
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 9 OF 20
APPROVED	WY	TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS
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8 7 6 5 4 3 2 1

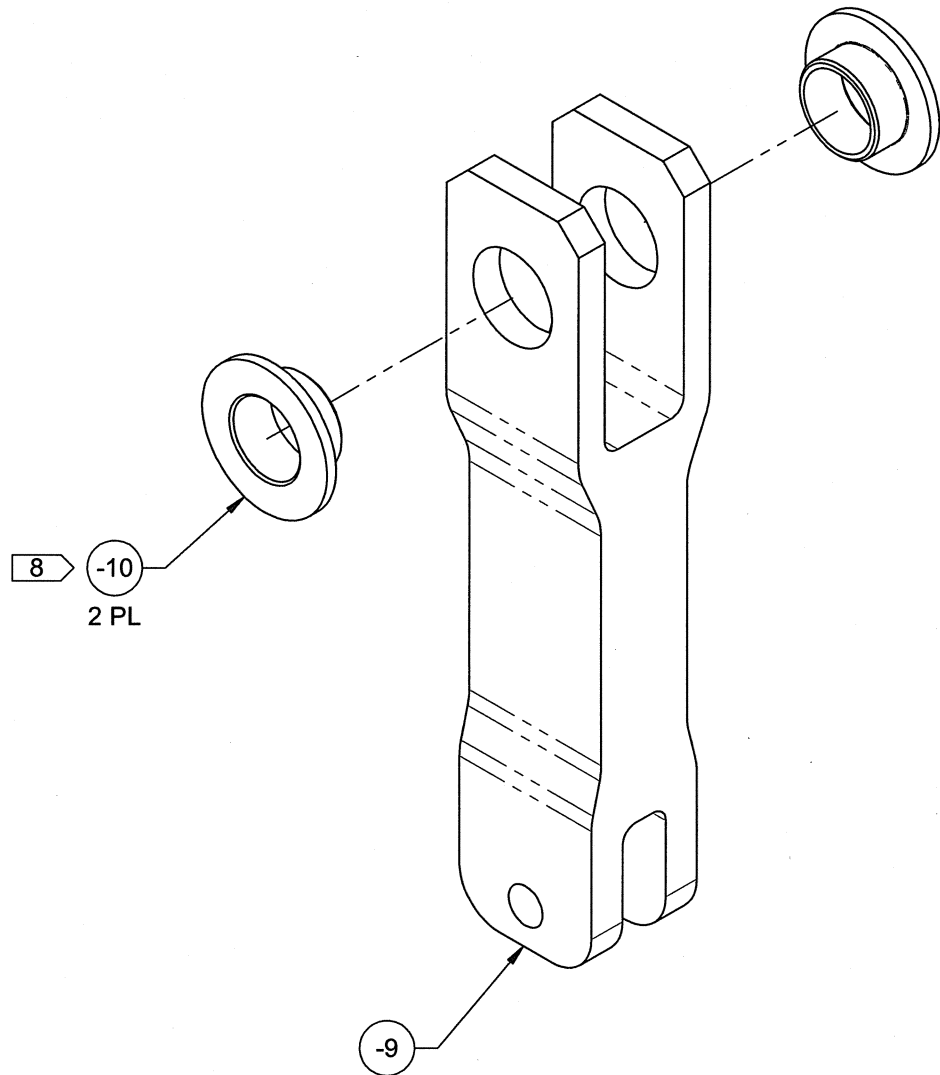
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ITEM #	QTY	PART #	PART TITLE
-9	1	RBW7100G00132-8G-9	RIGHT HAND CLEVIS #2
-10	2	RBW7100G00132-8G-10	BUSHING



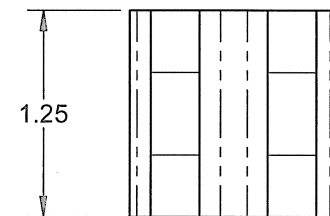
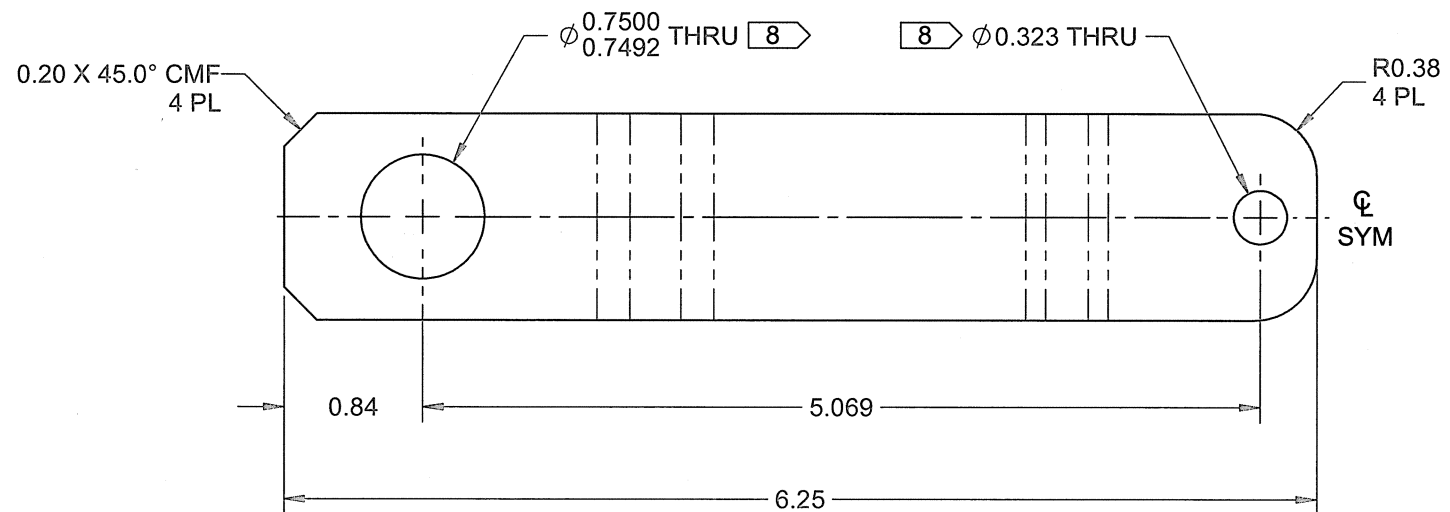
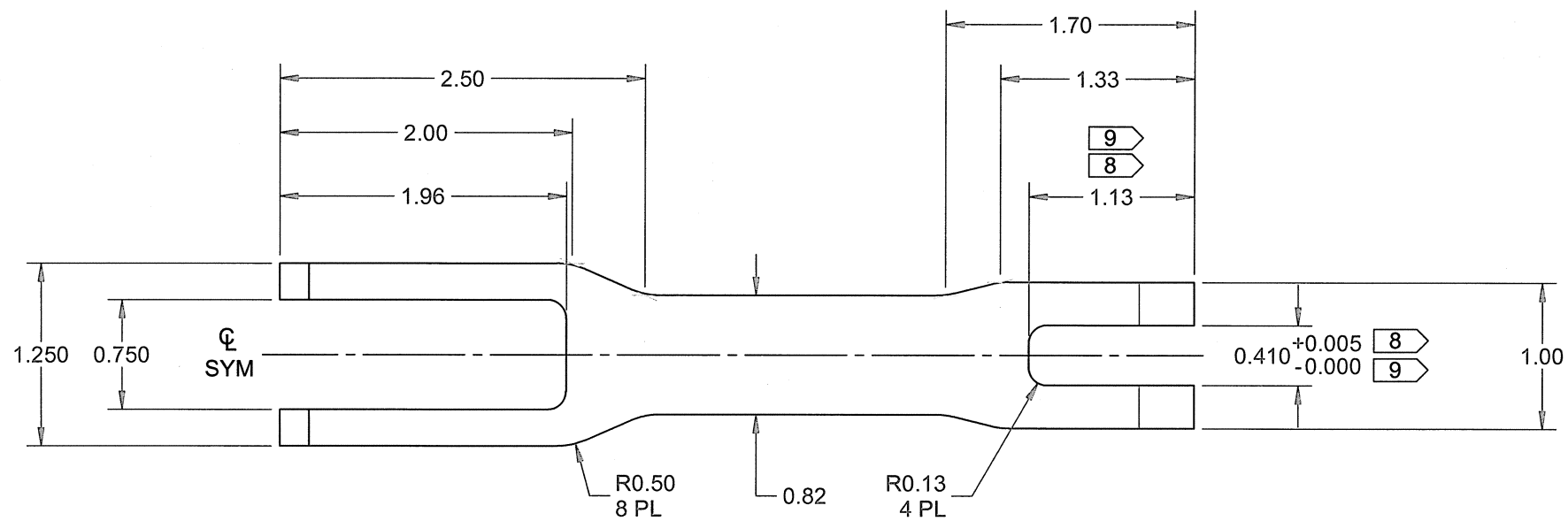
SECTION G-G



RBW7100G00132-8G-8 RIGHT HAND CLEVIS ASSEMBLY #2

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM -10 WITH ITEM -9, AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 10 OF 20
APPROVED	VY	TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS
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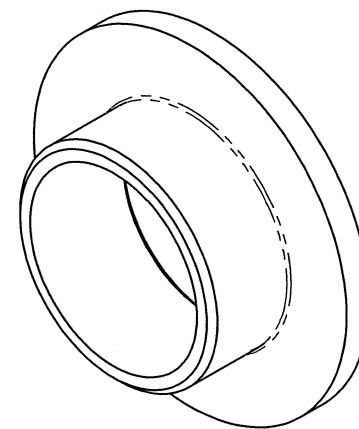
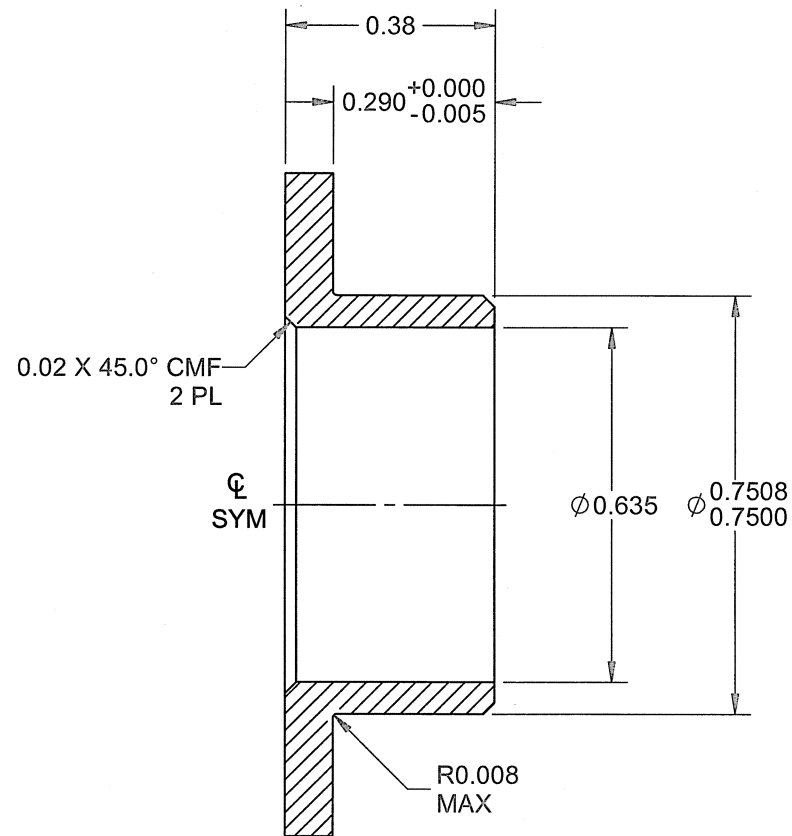
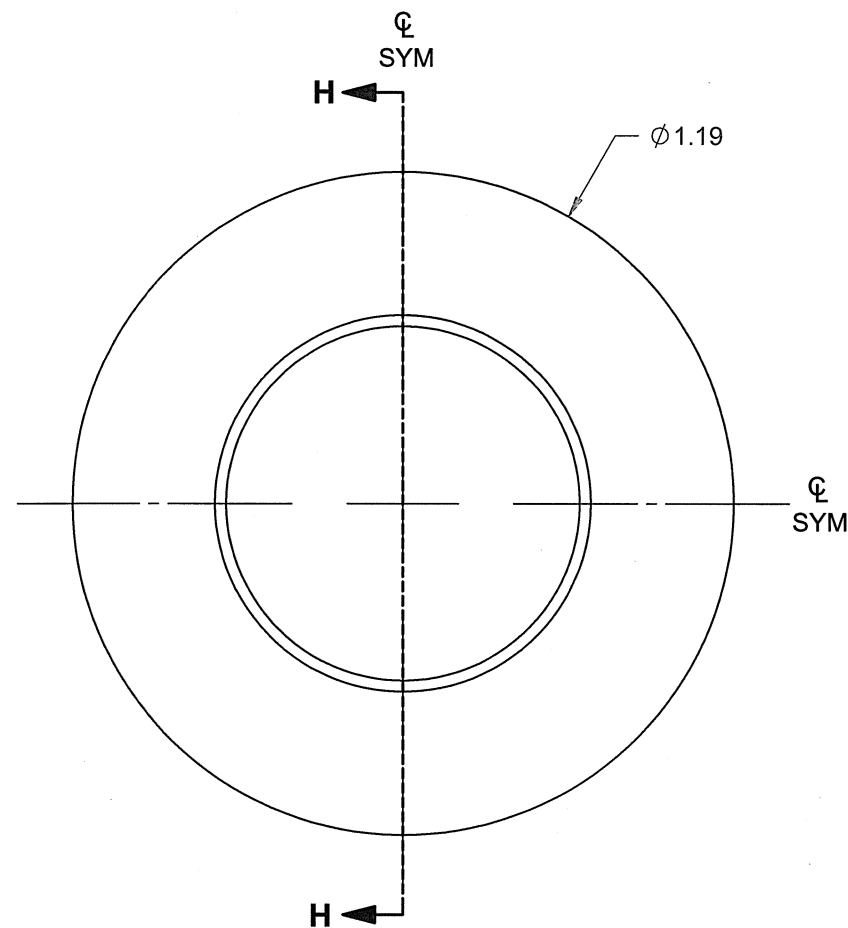


RBW7100G00132-8G-9 RIGHT HAND CLEVIS #2

NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: POWDERCOAT YELLOW QSI 005 OR MIL-PRF-24712
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) MASK ALL HOLES AND SURFACES AS SHOWN PRIOR TO POWDERCOAT
- 9) APPLY RUST INHIBITOR LPS 3 ON ALL BARE SURFACES AFTER POWDERCOAT

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 11 OF 20
APPROVED	VK	TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS
DATE	4/30/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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RBW7100G00132-8G-10 BUSHING

SECTION H-H

- NOTES:
- 1) MATERIAL: BRONZE C63000
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 12 OF 20
APPROVED		TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS
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REF

MAX LOAD 300 KG

9.13 REF

RBW7100G00132-8G-11 MAX LOAD STICKER

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NOTES:

1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°



PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) STICKER MUST BE BLACK CUT VINYL

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW7100G00132-8G-11 REV. A.DXF

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 13 OF 20
APPROVED		TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS 
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**RBW7100G00132-8G-12 SLING C.G. STICKER**

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NOTES:

1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°


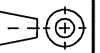
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) STICKER MUST BE BLACK CUT VINYL

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW7100G00132-8G-12 REV. A.DXF

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 14 OF 20
APPROVED		TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS 
DATE	4/30/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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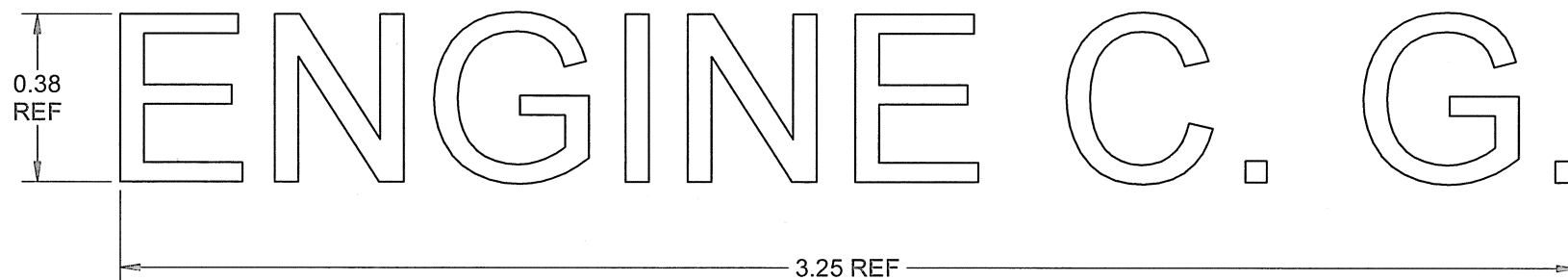
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**RBW7100G00132-8G-13 ENGINE C.G. STICKER****7** **8****NOTES:**

- 1) MATERIAL:
2) HEAT TREAT: N/A
3) FINISH: N/A



4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) STICKER MUST BE BLACK CUT VINYL

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW7100G00132-8G-13 REV. A.DXF

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 15 OF 20
APPROVED		TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS 
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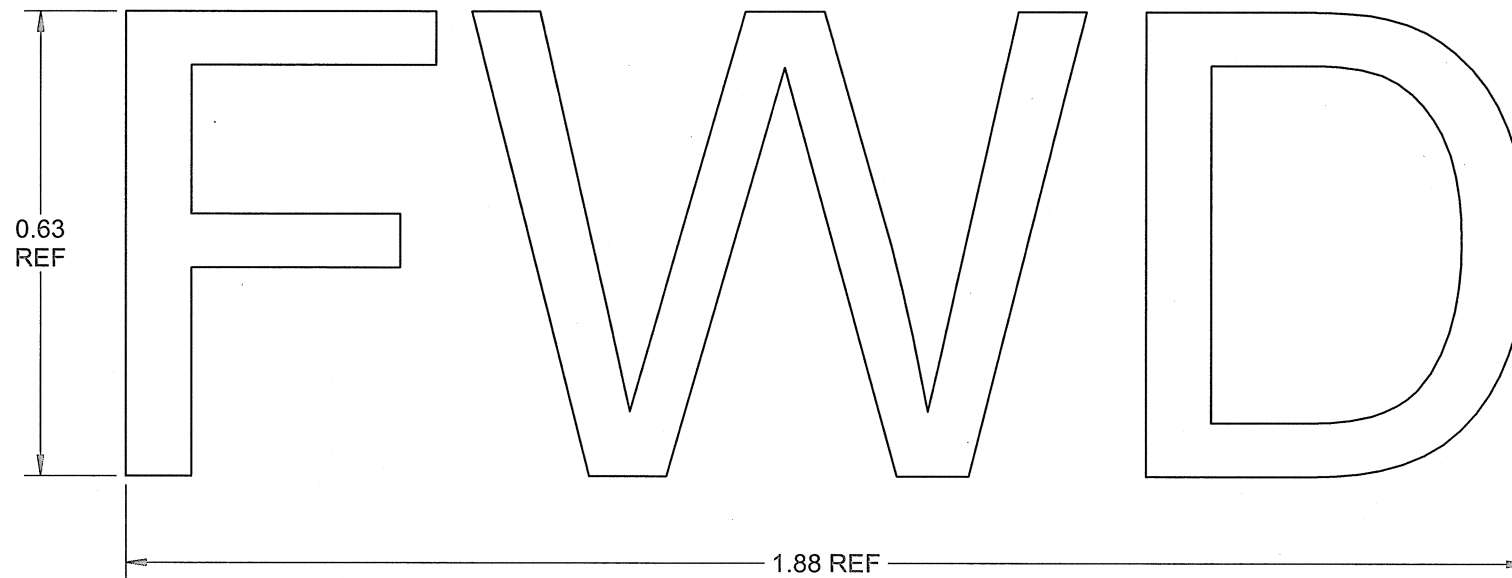
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
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**RBW7100G00132-8G-14 FWD STICKER****7 8****NOTES:**

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) STICKER MUST BE BLACK CUT VINYL
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW7100G00132-8G-14 REV. A.DXF

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 16 OF 20
APPROVED		TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS 
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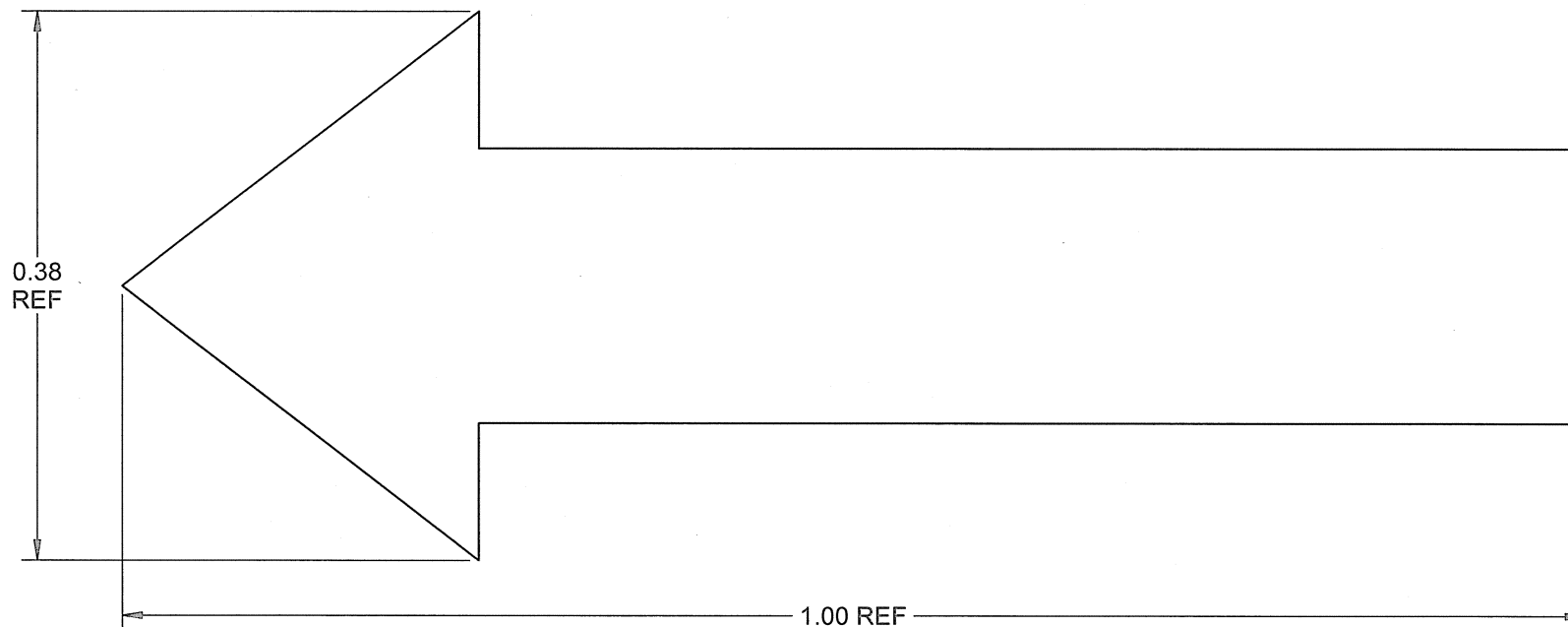
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**RBW7100G00132-8G-15 ARROW STICKER**

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NOTES:

1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°



PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) STICKER MUST BE BLACK CUT VINYL

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW7100G00132-8G-15 REV. A.DXF

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 17 OF 20
APPROVED		TITLE	SCALE
DATE 4/30/2019		SLING ENGINE LIFTING ASSEMBLY	NTS 
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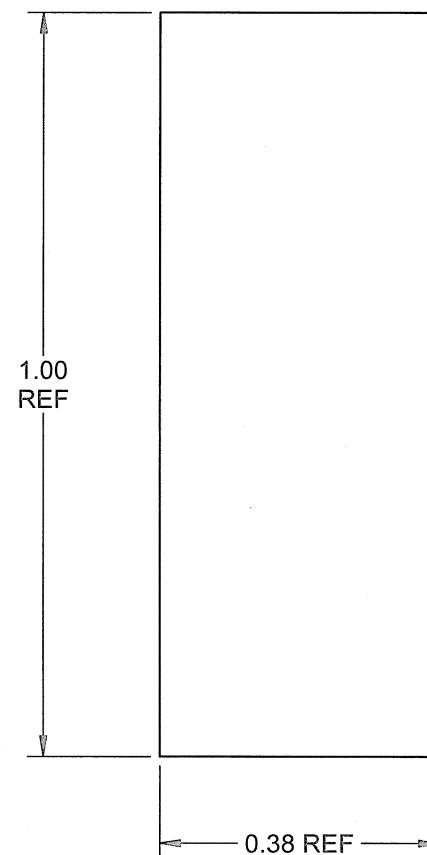
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**RBW7100G00132-8G-16 POINTER STICKER**

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NOTES:

1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°


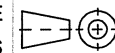
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) STICKER MUST BE BLACK CUT VINYL

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW7100G00132-8G-16 REV. A.DXF

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 18 OF 20
APPROVED		TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS 
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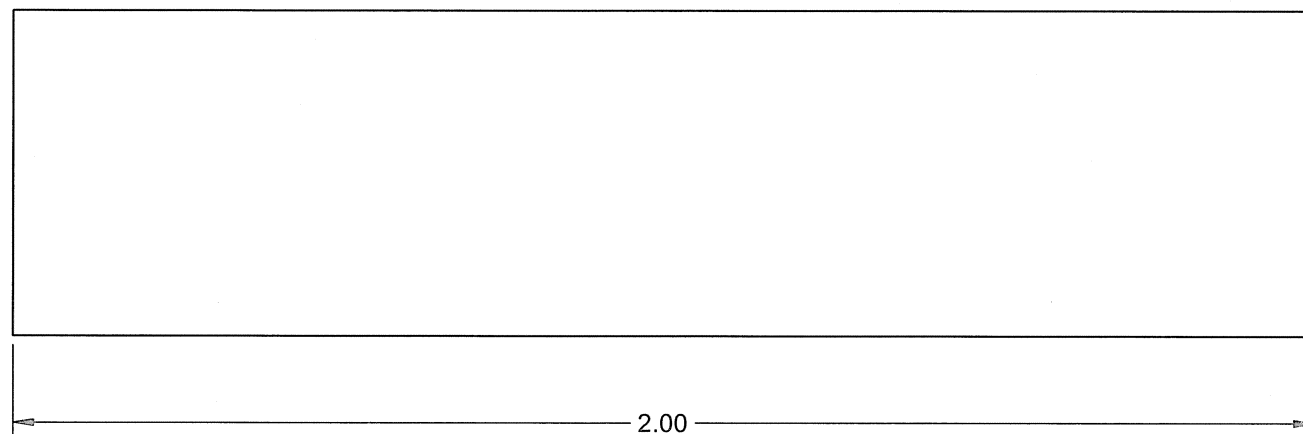
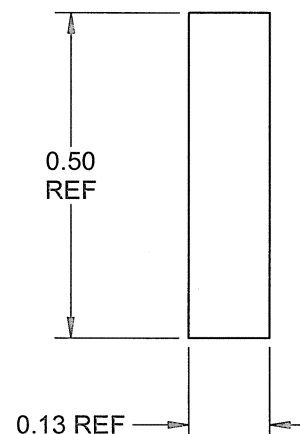
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**RBW7100G00132-8G-17 CUSHION****NOTES:**

- 1) MATERIAL: McMaster#90125K56 OR EQUIV. (NEOPRENE RUBBER STRIP 1/2" WD. X 1/8" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RBW7100G00132-8G	SHEET 19 OF 20
APPROVED	WHP	TITLE	SCALE
		SLING ENGINE LIFTING ASSEMBLY	NTS
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